

Date: Friday, 3/10/2006 10:01:21 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 5-MAN FACING HARNESS
<b>Job Number</b> : 26193	
<b>Estimate Number</b> : 12331	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D214702035
<b>This Issue</b> : 3/10/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : IIN D412-702 REVC
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT BELOW</u>	<b>Due Date</b> : 3/17/2006 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>SEE ABOVE WORK &amp; DATE</u>	
<b>Comment</b> : Esat Rev:A New Issue 06-03-10 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** Photocopy bluefile & type labels per PPPD204-702-035

CHG001

2004 06/03/13 @ C2

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3446045	214 harness
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**Comment:** Qty: 2 X 0000 Each(s)/Unit Total : 2 X 0000 Each(s)

Pick Packing Kit

Qty	Part Number	Description	Batch
5	D3446-045	214 harness	<u>B25848</u>

C206/03/13 @ 2

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-702-035

Location: \_\_\_\_\_

PPP Rev: Draft

C206/03/13 @ 2

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 5-MAN FACING HARNESS

Job Number: 26193

Part Number: D214702035

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*Handwritten:* (Signature) 06/03/13 (2)

Job Completion



*Handwritten:* U 06.03.13

REF

DART AEROSPACE LTD.

IIN-D412-702

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## SHOULDER HARNESS KITS WITH 4-POINT RELEASE

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

## BELL 214B / 214B-1 SHOULDER HARNESS KIT WITH 4-POINT RELEASE

QTY -035	Part Number	Description
X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
5	D3446-045	Harness Assembly, 4 point

→ no hardware

Submitted on 2/

**Linda Lacelle**

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**From:** David Shepherd [davids@dartaero.com]  
**Sent:** Friday, March 10, 2006 12:36 AM  
**To:** Bill Beckett  
**Cc:** Kim Johnston; Chris Provencal; moreilly@eaglecopters.com; ginof@darths.com; Jeff@darths.com; pmcdonald@dartaero.com; sianw@darths.com; hmenard@dartaero.com; Heather Mahon; Linda Lacelle  
**Subject:** 214 shoulder harnesses

Bill,

Canadian STC SH04-7 was re-issued today to approve the 214 shoulder harness kit for the 5 man aft facing seat. Based on wording of the FAA STC, these kits are instantaneously approved in the US as well.

Kim,

Please initiate the ECN process. Chris has the updated IIN, ICA, and FMS for this project. I will forward you the updated approval shortly and Fed-ex the original signed documents that I have (ACR, AE-100, DR).

Linda,

Package, package, package ...

DHS,

Sell, sell, sell ...

David

3446-045 will be ready  
to plug next  
wk - will get  
you who  
today